

Amendments

What is claimed is:

- [c1] (Currently Amended) A method of manufacturing sheet piling, comprising:
pulling fibers through a bath of a polyurethane based material;
weaving the fibers into a woven matrix pattern, where the woven matrix pattern is used to increase the structural strength of the sheet piling;
forming the sheet piling in a die; and
curing the sheet piling.
- [c2] (Currently Amended) The method of claim 49 1, where the curing uses heat.
- [c3] (Currently Amended) The method of claim 49 1, where the fibers are glass.
- [c4] (Currently Amended) A method of manufacturing sheet piling, comprising:
step for coating re-enforcing fibers with a polyurethane based material, where the re-enforcing fibers are woven into a matrix pattern to increase the structural strength of the sheet piling;
step for forming the sheet piling; and
step for curing the sheet piling.